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CAMPHOR DERIVATIVES AS CHIRAL AUXILIARIES IN ASYMMETRIC SYNTHESIS*

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* Dedicated to Professor Vladimir Prelog on the occasion of his 80th birthday.

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1. INTRODUCTION

The abundance, crystallinity and manifold transformations of (+)-camphor (1) have attracted considerable interest throughout the history of organic chemistry.

By means of various rearrangements and functionalizations at C(3), C(5), C(8), C(9), and C(10), as well as cleavage of the C(1)/C(2) and C(2)/C(3) bonds, camphor has served as a fascinatingly versatile starting material for the syntheses of enantiomerically pure natural products. This chemistry which entails incorporation of the camphor topicity into the target molecules has been reviewed recently.¹

This report, on the other hand, addresses the issue of non-destructive chirality transfer from derivatives of (+)- and (-)-camphor; the chiral information is provided either by covalently bound auxiliary groups or by means of reagents or catalysts.

Selective C-10-sulfonation of camphor, discovered as early as 1898,² spawned the classical use of camphor-10-sulfonic acid as a resolving agent for racemic bases via diastereomeric salts.³ A most spectacular example is the transformation of a racemic diastereoisomer mixture 3 into the single isomer (-)-5 (85% yield) on heating with (-)-camphor-10-sulfonic acid (R *SO₃H) in ethyl acetate⁴ (Scheme 2).

In this case, the chiral acid served simultaneously a threefold purpose : equilibrations at C(11b) (via a reversible Mannich reaction $3 \pm 4 \pm 5$) and at C(3) (via reversible enol formation) as well as





the selective precipitation of the least soluble salt of (-)-5. Despite its elegance this example remains unique and lacks generality.

Early attempts to effect stereoface-selective addition to substrates carrying a removable ester auxiliary $(6 \rightarrow 7 \rightarrow 8)$ date back to 1900. Six years later McKenzie found face differentiations on reductions and Grignard reactions (Nu- = RMgX, [H-],) of bornyl (and menthyl) esters $6 \rightarrow 7^5$ (Scheme 3).

Nevertheless, it was not before 1955 that Prelog rationalized these asymmetric inductions on the basis of preferred conformations and steric repulsions in the transition state⁶ (e.g. as depicted in 6). Although atrolactic esters were obtained in up to 69% d.e. by analogous additions to glyoxalates derived from more complex chiral alcohols only modest inductions could be observed with bornyl esters 6.⁶ This holds also for Reformatsky reactions of bornyl bromoacetates⁷ (<15% d.e.) and aldolizations of bornyl esters⁸ (<36% d.e.) which were reported over the period 1946–1964. The next 15 years witnessed significant progress in asymmetric synthesis, most of it based on derivatives of menthol (9, 10), and oxazolines 11⁹ (Scheme 4). Around 1980 the field of asymmetric induction started to expand at an ever increasing rate with the development of chiral templates (such as 12 and 13), obtained either from "natural" sources (e.g. amino acids, tartaric acid, sugars, pinene) or of "unnatural" origin (e.g. phosphines, diols, α -alkoxy and α -hydroxy ketones).⁹

Simultaneously, the advantageous topological bias of the camphor skeleton became apparent owing to the logical and intuitive design of conformationally rigid derivatives where one diastereotopic face of a reactive π -bond is sterically shielded.

2. C(2)/C(3)-FUNCTIONALIZED BORNANE AUXILIARIES

2.1. Boronates of 3-phenyl-3-hydroxy-isoborneol

2.1.1. Additions of allylboronates to aldehydes. The first example of a 2,3-substituted camphor derived chiral auxiliary was published by Hoffmann in 1978¹⁰ (Scheme 5).

After conversion of 14 to the allylboronates 15 the addition of aldehydes involves an ene-type transfer of boron from carbon to oxygen $(15 \rightarrow 16)$. Thus, the phenyl-substituted bornane unit directed the aldehydes to the less hindered front face of the "ene" double bond inducing the chirality of C(2) in 52–89% d.e. Simultaneously, the relative topicity C(1)/C(2) was controlled (86–95%) by means of the preferred "exo" mode of addition. Regeneration of the auxiliary 14 from the adduct 16 by B/O-cleavage with nitriliotriethanol gave the free homoallylic alcohols 17. The latter are versatile synthetic intermediates as demonstrated by the syntheses of enantiomerically enriched δ -multistriatin (19) and the Prelog-Djerassi lactone^{10,11} (22), (Scheme 6).



Scheme 5.



2.2. Carbamate-shielded isobornyl esters

2.2.1. Alkylation of ester-enolates. Treatment of selectively prepared (Z)-enolates 24 (LICA/ THF: Method A) or (E)-enolates 26 (LICA/THF, HMPA: Method B) with primary alkyl halides at -40° afforded enantiomerically enriched alkylation products 25 or 27, respectively, which were purified by medium-pressure-chromatography and reduced with LiAlH₄ to give enantiomerically pure alcohols¹² (Scheme 7).

The observed stereoface-differentiation was ascribed to a synplanar H_a/C -OLi conformation where the urethane moiety blocks the back face of the enolates 24 and 26 which, consequently, leads to alkylation from the front face.

2.2.2. Addition of benzene sulfenyl chloride to an acrylate. More recently, the N-phenylcarbamoyl auxiliary was also found to direct the addition of phenylsulfenyl chloride to the less shielded front face of acrylate 28^{13} (Scheme 8).

The formation of chloride 30 (65% from 28, together with a regioisomeric adduct) in 97% d.e. was attributed to a Walden-inversion of the thiiranium intermediate 29.



Table 1. Asymmetric α -alkylations $23 \rightarrow 24 \rightarrow 25$ and $23 \rightarrow 26 \rightarrow 27$

Entry	R ¹	Deprotonation method	R²CH₂X	Product	Yield (%)"	d.e. (%)
a	CH ₂ Ph	Α	MeI	25	95	90
ь	CĤ,	Α	PhCH ₂ Br	25	96	88
с	CH,	В	PhCH ₂ Br	27	96	40
d	CH ₂ Ph	Α	nC_H_I	25	93	80
e	CH,Ph	В	<i>n</i> CHJ	27	36(90)	70
f	CH,	Α	<i>i</i> C ₄ H ₄ I	25	78(90)	86
g	CH,	В	iCIHI	27	60(90)	44

"Yield based on recovered ester 23 in parentheses.



2.2.3. Diels-Alder additions of fumarates to anthracene. High π -face discrimination was also observed on AlCl₃-promoted cycloaddition of anthracene to fumarates 31 and 33¹⁴ (Scheme 9).

Shielding of the fumarate π -faces by the benzyloxy- or N-phenylcarbamoyl substituents led to the (11S, 12S)-adduct 32 (from 31) in up to 99% d.e., or to the (11R, 12R) isomer 34 (from 33) in up to 92% d.e.

2.3. Diphenylmethyl- and 3,3-dimethylbutyl-shielded acrylates

2.3.1. Diels-Alder additions of acrylates to cyclopentadiene. Independent rational development of various camphor-derived dienophile auxiliaries focused on the synthetically relevant additions of cyclopentadiene to acrylates $35 \rightarrow 36 + 37^{15}$ (Scheme 10).

Acrylate-coordination with a Lewis acid seemed to be essential for a stabilization of the acrylate *s*-trans- (relative to its *s*-cis) conformation as well as for increasing reaction rate and *endo*-selectivity of the Diels-Alder process. Scheme 11 displays a series of bornyl and isobornyl acrylates carrying a cis-disposed diphenylmethyl- or 3,3-dimethylbutyl-shielding group at C(3).





The topological bias provided by the 3-alkylbornyl moiety in 40 is significantly higher than that of its isobornyl counterpart 41 and exceeds that of the diphenylmethyl-shielded acrylates 38 and 39.

2.4. Neopentyloxy-shielded isobornyl derivatives

Originally developed to serve as dienophile auxiliaries in asymmetric Diels-Alder reactions the low-melting but crystalline neopentyl ethers 42 and 43 were prepared in 60% overall yield from (+)- or (-)-camphor, respectively (Scheme 12). The neopentyl ether moiety was supposed to sterically block a reactive π -bond which has been attached to the oxygen at C(3). As described below, unsaturated derivatives of 42 and 43 indeed undergo a variety of reactions with surprisingly high topological control.

2.4.1. Diels-Alder additions of cyclopentadiene and of 1,3-butadiene to acrylates. The most dramatic neopentylether-induced face differentiations were found on [4+2]-cycloadditions of 1,3-dienes to enoates derived from the auxiliaries 42 and 43¹⁶ (Scheme 13).

Thus, TiCl₂(O*i*Pr)₂-mediated cycloaddition of cyclopentadiene to acrylates 44 and 45 provided adducts 36 or 37, respectively, in 94–98% chemical yield with 93–96% *endo*-selectivity and in over 99% diastereofacial excess. The auxiliary could be efficiently regenerated as illustrated by the conversion of adduct 37 to enantiomerically pure norbornenone¹⁷ 46 which has served as a key intermediate for the synthesis of (+)-brefeldin A.¹⁸ Analogous Diels–Alder reaction of acrylate 44 with 1,3-butadiene in the presence of TiCl₄ (-8°, 115 h) gave the cyclohexene 47 in 98% yield.¹⁷ Reduction/oxidation 47 \rightarrow 48 \rightarrow 49 (LiAlH₄, Jones' reagent, 84% overall yield) furnished (3*R*)cyclohexenyl derivatives 48 and 49 in 96% e.e., which are potential precursors for syntheses of (-)-sarkomycin¹⁹ and shikimic acid.²⁰

2.4.2. Enantioselective synthesis of (-)- β -santalene by Diels-Alder addition of cyclopentadiene to an allenic ester. A synthesis of the enantiomerically pure sandalwood constituent (-)- β -santalene (53) relied on the TiCl₂(OiPr)₂-promoted cycloaddition of the allenic ester 50 to cyclopentadiene $(-20^\circ, 6 \text{ h})$ which gave adduct 51 in 98% yield with 98% endo-selectivity and in 99% d.e.^{17,21} (Scheme 14).



1974

Scheme 14.



Subsequent routine transformation of 51 into 53 involved notably a crystallization of intermediate 52. Ester 52 was thus obtained in ca 100% d.e. (82% yield from crude 51).

2.4.3. Diels-Alder addition of 1,3-cyclohexadiene to an N-sulfinyl carbamate. Neopentylethershielded N-sulfinylcarbamate 54, readily prepared from 42, also undergoes smooth TiCl₄-promoted [4+2]-addition to 1,3-cyclohexadiene to give a single cycloadduct 55 in 75% yield²² (Scheme 15).

The Lewis acid clearly plays an important role in this asymmetric induction, probably by chelation of the dienophile. Although the topicity of cycloadduct 55 at sulfur was not determined its (3S, 6R)-configuration was established by S/N-cleavage and allylsulfoxide/sulfenate-[2,3]-rearrangement $55 \rightarrow 56$. Subsequently, base-induced cyclization regenerated the auxiliary 42 to give carbamate 57 (> 32% yield from 55).

2.4.4. Scope and limitations of Diels-Alder reactions of enoate dienophiles: attempted addition of cyclopentadiene to a crotonate. It thus follows that 1,3-dienes undergo efficient [4+2]-cycloadditions (with good to outstanding π -face stereodifferentiation) to inherently reactive dienophiles such as fumarates, acrylates, allenic esters and N-sulfinyl carbamates where one face is sterically encumbered. However, this shielding generally entails a decrease of the dienophilicity, as exemplified by the sluggish addition of cyclopentadiene to crotonate 58 which leads preferentially to polymerization¹⁷ (Scheme 16).

Nevertheless, this limitation was surmounted by the development of "activating" dienophile auxiliaries as described in 3.3.1.

2.4.5. Conjugate additions of organocopper reagents to enoates. Similar topological considerations apply to the BF₃-mediated conjugate addition of organocopper reagents to (E)-enoates²³⁻²⁵ (Scheme 17).

The starting (E)-enoates 60 and 62 were easily prepared by heating the corresponding $C\beta$ -Reor $C\beta$ -Si-directing alcohols 42 or 43 with the appropriate acid chloride and AgCN in benzene. Addition of an excess of an equimolar mixture of RLi, CuI, Bu₃P and BF₃·OEt₂ led to efficient (81-94%) β -substitution. The predicted and observed (92-99%) π -face discrimination of the additions 60 \rightarrow 61 and 62 \rightarrow 63 was attributed to transition states which feature syn-periplanar C=O/C-H_a- and s-trans C=O/C α , C β bonds resulting in selective shielding of the Lewis acidcoordinated enoate by the neopentylether group. Subsequent saponification furnished the free carboxylic acids 64 or 65 which were easily separated from the recovered auxiliaries.



Series	Enoate	R	R ²	Adduct (yield %)	Carboxylic acid	e.e. (%)	Config.	Ref.
a	60	nC ₄ H ₉	CH,	82	64	94	R	23
b	60	C,H,	CH,	85	64	92	R	23
с	60	CH,	$Me_{2}C = CH - (CH_{2})_{7}$	81	64	98	S	23
d	62	Me,C=CH-(CH,),	CH,	90	65	92	S	23
e	62	$nC_{R}H_{17}$	CH ₃	90	65	98	S	25Ъ
f	62	$nC_{18}H_{37}$	CH ₃	94	65	97	S	25Ъ
g	60	CH,	CH,=CH-	85	64	94	R	24
ĥ	62	CH,	CH2=CH	85	65	94	S	24
i	60	CH ₁	CH2=CMe-	86	64	99	R	24
j	60	H ₂ C=CH-(CH ₂) ₂ -	CH2=CMe-	89	64	98	R	24

Table 2. Conjugate additions/saponifications $60 \rightarrow 61 \rightarrow 64$ and $62 \rightarrow 63 \rightarrow 65$

The absolute configuration of 64 or 65 could be readily directed in each possible sense by alternating either the order of group introduction or the antipodal nature of the auxiliary. Accordingly, (S)-citronellic acid (66) was obtained (in 98% e.e.) via addition of 4-methyl-3-peatenylcopper to crotonate 60c as well as in 92% e.e. via addition of methylcopper to 7-methyl-2,6-octadienoate $62d^{23}$ (Scheme 18).

Bu₃P-stabilized 1-alkenylcopper reagents add smoothly to enoates 60 and 62 and thus provide access to β -substituted γ , δ -unsaturated carbonyl derivatives. Thus, starting from the corresponding 2-propenyl adduct 61j an efficient synthesis of the California-Red-Scale-pheromone 70 was accomplished²⁴ (Scheme 19).

Furthermore, both the olefinic acids **64g** and **65h** have served as chiral intermediates for the syntheses of lasalocid-A,²⁶ monensin²⁷ and eldanolide²⁸ since the chiral center C(3) may induce the topicity of various functionalizations at C(1), C(4) and C(5). This versatility is also exemplified by the conversion of **61h** to enantiomerically pure α -skytanthine (**73**)²⁹ (Scheme 20).

For assembling several stereocenters in acylic molecules it is advantageous that the topological bias of the auxiliary overrides that of pre-existing centers. Thus, starting from (R)-citronellic acid (74) the vitamin E sidechain 78 is obtained in 48% overall yield in six steps featuring a 98% C β -Re-selective addition of methylcopper to enoate 77^{25a} (Scheme 21).

Similarly, aliphatic chains with 1,3-disposed methyl groups are readily accessible via combinations of Horner-Wittig and 1,4-addition reactions. Thus, enantiomerically pure mycolipenic acid 83 was synthesized in 9% overall yield from nonadecanal^{25b} (Scheme 22).





The key steps were olefinations by means of a chiral phosphonate (antipode of 76) $nC_{18}H_{37}$ -CHO $\rightarrow 62f$ and 79 $\rightarrow 80$, each one followed by a C β -Si-face selective MeCu-addition $62f \rightarrow 63f$ (97% d.e.) and $80 \rightarrow 81$ (96% d.e.), respectively.

2.4.6. Osmylation of a tiglate ester. The topological influence provided by the auxiliary 42 was also applied to the bis-hydroxylation of tiglate 84 (1 equiv. of OsO_4 , THF-pyridine, -78°)³⁰ (Scheme 23).

The expected glycol 85 was obtained in 95% yield although in only 62% diastereomeric excess. In comparison, osmylation of the tiglate derived from (-)-phenylmenthol (10) furnished glycol 85, ($R^* =$ phenylmenthyl) in slightly higher (66% d.e.) which could be increased to *ca* 100% d.e. by crystallization. Subsequent acetalization and reduction (LiAlH₄) gave 86 which was converted to (+)-citroviral (87).

2.4.7. Paterno-Büchi photoaddition of 1,1-diethoxyethylene to a glyoxalate. The same faceshielding concept holds also for non-concerted photo-[2+2]-additions. For instance, irradiating phenylglyoxalate 88 in the presence of 1,1-diethoxyethylene furnished the regioisomeric Paterno-Büchi adducts 90a (37% yield) and 90b (16% yield) both in > 96% d.e.³¹ (Scheme 24).

This result is consistent with the depicted reactive conformation 88 with the two carbonyl groups in an *s*-trans disposition. The proximity of the blocking chain and reacting keto group manifests itself by the competing photocyclization $88 \rightarrow 89$ (22% yield).

2.4.8. Ene- and crotylsilane additions to glyoxalates. In the presence of Lewis acids, however, the two carbonyl groups of glyoxalates are supposed to be s-cis because of chelation. Accordingly,



Scheme 24.



SnCl₄-mediated ene-type addition of *trans*-2-butene to glyoxalate 92 took place predominantly to the C(2)-*Re*-face of the enophilic carbonyl group.³² The formation of the major (83%) (2*R*, 3*R*)anti-product 93 is also consistent with a "closed" transition state A which governs the relative configuration C(2)/C(3) (Scheme 25).

In contrast, the opposite relative C(2)/C(3)-topicity was observed on SnCl₄-mediated Sakurai reaction of (Z)-crotylsilane 95 to the glyoxalate 94 which appears to proceed via an "open" transition state **B**. These conditions furnished a stereoisomer mixture (76% yield) containing the *syn*-homoallylic alcohol 96 as the major (86%) isomer. Crude 96 was then converted into crystalline verrucarinolactone 97 (2 steps, 40% overall yield, 97% e.e. on both stereocenters). Good inductions were also reported for analogous reactions of the glyoxalate derived from phenylmenthol (10);³³ however, the *Si*-face directing phenylmenthol analogue of 94 is almost inaccessible.

2.4.9. Conjugate addition of an ester dienolate to 2-cyclopentenone. Enolate-face shielding by the neopentylether group seems to be only moderately efficient. Nevertheless, an interesting example is the "one-pot" transformation of senecioate **98** into cyclopentanone **99** which controls the formation of three stereocenters³⁴ (Scheme 26).

The observed double π -face selection at C(6) (61% d.e.) and at C(5) (49% d.e.) of **99** could be rationalized by postulating the intermediacy of an (*E*)-dienolate with syn-planar C-H_e/C-OLi bonds. Attack of the less shielded dienolate Si-face to the enone Si-face (transition state C) should be favored over enone Re-face attack which entails steric repulsion between the cyclopentenone methylenes and the dienolate methyl groups. The major (5S, 6S) isomer **99**, conveniently isolated by simple chromatography and crystallization (37% from cyclopentenone) was then transformed (38% overall) into the odoriferous norsesquiterpene (-)-khusimone **100** (ca 100% e.e.).

2.5. cis-3-N-Arylsulfonamido-bornyl and isobornyl esters

Saturated esters 103 and 104 derived from auxiliary alcohols 101 and 102, respectively, exhibit interesting π -face differentiations upon electrophilic α -substitutions.



1978



2.5.1. Ester enolate alkylations. The results of asymmetric alkylations of C α -monosubstituted lithium enolates $105 \rightarrow 106$ and $107 \rightarrow 108$ are summarized in Scheme 28 and Table 3.^{12,35,36}

Entries a-h describe the deprotonation of propionates to give either (E)-enolates (LICA, THF, Method A) or (Z)-enolates (LICA, THF, HMPA, Method B) which on alkylation with primary iodides and benzyl bromide furnished the expected products 106 or 108, respectively. Notably, the less accessible bornyl propionate 104 provided a significantly higher induction (90–96% d.e., entries d, h) than its isobornyl counterpart 103 (52–88% d.e., entries b, f) under the conditions of Method B. On the other hand, Ca-alkylation of O-benzyl glycolates 103 and 104 (entries i-p) took place only via the (E)-enolates independent of using Method A or B; the resulting α -benzyloxy esters 106 and 108 (87.5–94.5% d.e.) afforded partially protected 1,2-diols on reductive cleavage (LiAlH₄).

Applications of this methodology include a 12-step synthesis of the vitamin E sidechain 78 featuring two asymmetric alkylations of the *E*-enolate 107, $(R^1 = CH_3, R^2 = H) + 109 \rightarrow 110$ (98% d.e.) and 111 \rightarrow 112 (97% d.e., Scheme 29).³⁷

Entry	Starting ester	Deprotonation method	R ¹	R ²	R ³ CH ₂ Hal.	Product	Yield (%)	d.e. (%)	Ref.
a	103	Α	CH,	н	nC14H20I	106	84	97	12
ъ	103	В	H	CH ₃	$nC_{14}H_{29}I$	106	75	88	12
с	104	Α	CH ₃	H	nC14H29I	108	74(91)	95	35
d	104	В	ห่	CH	nC14H20I	108	77(93)	96	35
e	103	Α	CH ₁	н	PhCH ₃ Br	106	87(90)	96	35
ſ	103	B	H	CH ₃	PhCH ₂ Br	106	70(98)	52	35
g	104	Α	CH ₁	Н́	PhCH,Br	108	89(97)	94	35
ĥ	104	В	้ท่	CH	PhCH ₂ Br	108	94(98)	90	35
i	103	Α	OBn	้ห้	C ₂ H ₃ I	106	80(94)	87.5	36
i	103	В	OBn	н	CHI	106	86`́	92.5	36
k	104	Α	OB n	н	CH J	109		88	36
1	104	В	OBn	н	CH J	108	97	91	36
m	104	Α	OBn	н	C'H'I	108	75(88)	88	36
n	104	В	OBn	н	C ₁ HJ	108	86(87)	94.5	36
0	104	Α	OBn	н	$nC_1H_{21}I$	108	82(95)	91	36
p	104	B	OBn	Н	<i>n</i> C ₁₀ H ₂₁ I	108	82(98)	93	36

Table 3. Asymmetric α -alkylations $103 \rightarrow 105 \rightarrow 106$ and $104 \rightarrow 107 \rightarrow 108$



Scheme 32.

Analogous syntheses of 15,19,23-trimethylheptatriacontane and mycolipenic acid (83) have been announced.³⁷

A synthesis of dictyopterene B (115) relies on a highly face selective S_{cN} , reaction of allyl bromide 113³⁸ (Scheme 30).

Treatment of 113 with KOtBu (3.6 equiv.)/ H_2O (1.8 equiv.) at -80° furnished a 2:96.5:0.5:1 mixture of stereoisomeric cyclopropanes from which the main isomer 114 was obtained in 99% d.e. upon crystallization. Thus the C_γ stereocenter as well as the C_α one were formed with an excellent π -face differentiation. The same reaction sequence furnished the antipode of 115 starting from auxiliary 101.

To generate selectively a quaternary center the sodium enolates 116 (NaH, DMF/toluene 3:2) and 117 (THF/HMPA 3:2) were alkylated with MeI $(-5^\circ \rightarrow +20^\circ, \text{ Scheme 31})$.³⁹

Under these reaction conditions the asymmetric bias of both auxiliaries was opposite to each other but comparatively modest $(116 \rightarrow 118: 58\% \text{ d.e.})$, $(117 \rightarrow 119; 62\% \text{ d.e.})$. Chelate formation seems to be important to restrict rotations of 116 or 117 but methylation of the corresponding lithium enolates was not reported. On the other hand, lithiation of the enamine prepared from (S)-valin *t*-butyl ester and the related β -keto methylester followed by alkylation with MeI created the quaternary center at C α with 86% d.e.

2.5.2. Ca-hydroxylations. Successive treatment of chiral esters 120 with KN(SiMe₃)₂ (2 equiv.)/sBuOK (8 equiv.) and the MoO₅·Py·HMPT complex (MoOPh, 1.5 molequiv.) yielded α -hydroxy esters 122 in 90–98% d.e.⁴⁰ (Scheme 32).

This excellent face discrimination depends critically on the nature and stoichiometry of bases and is consistent with a C α -Si-face oxidation of enolates 121. Saponification (KOH, aq. MeOH) of esters 122 gave free α -hydroxy acids without notable racemization except during the conversion of 122c into verrucarinolactone 97 (obtained as a 91:9 diastereoisomer mixture).

Table 4. Asymmetric hydroxylations $120 \rightarrow 122$								
Entry	R'	R ²	Yield (%)	d.e. (%)				
a	Ph	н	73	98				
b	Н	Н	74	98				
С	(CH ₂) ₂ OBzl	CH3	48	98				
d	ĊH₂ĊŎOR ◆	Н	47	90				

Entry	Starting ester	R ¹	R²	Yield ^a 125+126	Major product	d.e. (%)
a	123	н	С,Н,	67(83)	125	86
ъ	123	Н	$nC_{7}H_{1}$	59(68)	125	86
с	123	н	C.H.	51(89)	125	94
d	124	н	iC ₃ H ₇	62(80)	126	90
e	124	Н	Ph	69(83)	126	88

Table 5. Asymmetric aldolizations $123 \rightarrow 125$ and $124 \rightarrow 126$

"Yields in parentheses account for recovered ester.

2.5.3. Aldolizations. Whereas the lithium enolates of acetates 123 and 124 added to aldehydes with only low asymmetric induction Mukaiyama type (TiCl₄-promoted) aldolization of the corresponding O-silylketene acetals provided aldols 125 or 126 in 86–90% d.e.⁴¹ (Scheme 33).

Analogous deprotonation (LICA/THF, -80°) of the propionate homologue of 123, followed by O-silylation and addition of isobutyraldehyde/TiCl₄ furnished mainly the *anti*-aldol 127 together with three minor stereoisomers in the ratio of 92:5:1.5:1.5. Comparison of this latter result with that of entry d reveals that Mukaiyama aldolizations of acetates and propionates proceed with an opposite induction at the hydroxylated center C β . This was explained (cf. 3.2.6.) by postulating "closed" transition states **D** and **E** which differ with respect to their conformation around the X*O-C α bond.

2.5.4. Conjugate additions to enoates. In close analogy to previously reported RCu·BF₃/enoate additions (e.g. $60 \rightarrow 61$ and $62 \rightarrow 63$) organocopper reagents and BF₃ (5 equiv. each, THF or Et₂O, $-80^{\circ} \rightarrow -20^{\circ}$) were added to enoates 128 and 130 to give β -branched esters 129 or 131, respectively, in 76–97% yield and in 96 to >98% d.e.⁴² (Scheme 34).

Interestingly, 1,4-addition of the sterically encumbered "Cl₃CMgCl reagent" (*i*PrMgCl/CCl₄) to crotonate 128, R^1 —Me afforded 129, R^1 —Me, R^2 —CCl₃ in 97.6% d.e. which was raised to >99% d.e. (90% yield) by crystallization.⁴³

2.6. Various C(2)/C(3)-disubstituted bornane derivatives

2.6.1. Carbenoid cyclizations. 2-Diazo-3-ketoesters 133 (prepared from alcohol 132) which carry hydrogens in position 6 afforded cyclopentanone 135 (55–62% yield) when treated with Rh_2OAc_4 (CH₂Cl₂, r.t., Scheme 35).⁴⁴

The observed stereodifferentiation (66-86% d.e.) is consistent with a preferred conformation



Scheme 33.



Scheme 36.

134 where the hydrocarbon chain is folded towards the back face of the planar dicarbonylcarbenoid unit, followed by a selective transfer of H_s .

2.6.2. Alkylations of bornane-2,3-oxazolines. Comparing the face-differentiations observed on alkylations of oxazolines 11, R=OMe⁴⁵ (12-42% d.e.) and 137 (>77% d.e.) highlights again the asymmetric bias of the bornane skeleton⁴⁶ (Scheme 36).

Thus, successive treatment of 137 with *n*BuLi (Et₂O, -78°) and benzyl bromide or alkyl iodides (Et₂O/THF, 1:4, -78°) followed by acidic hydrolysis gave α -hydroxycarboxylic acids 139 in 77–92% e.e. The chiral induction may be rationalized on assuming that the (*E*) "enolate" 138 is selectively formed and conformationally locked because of C α O/N-chelation which causes the C(8)-methyl group to shield its top face. Whereas alkylations of 138 usually proceeded efficiently the final hydrolyses (4 N aq. H₂SO₄, reflux, 24 h) gave acids 139 in low yields and appears to destroy the auxiliary.

2.6.3. Alkylation of mercaptoacetic acid. The asymmetric information provided by the acetal 140 governed moderately the α -alkylation of bis-lithiated acids 141 to give 142 in 54–60% d.e.⁴⁷ (Scheme 37).

Chromatography of 142 followed by methanolysis afforded pure (R)-mercapto acids 143, R = Me or Et.

Entry	Alkylating agent	Yield (%) 137 → 139	e.e. (%) 139					
a	PhCH ₂ Br	70	92					
ь	Me ₂ CH-CH ₂ -I	72	88					
с	Me ₂ CH–I	26	87					
d	nPr-I	57	86					
e	Et–I	42	77					

Table 6. Asymmetric alkylations 1	37 →	138 →	139
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3. C(2)/C(10)-FUNCTIONALIZED BORNANE AUXILIARIES

3.1. 10-Mercapto-isobornyl derivatives

3.1.1. Synthesis of O-methyl-atrolactic acid. The use of a covalently bound, chiral auxiliary prepared from camphor-10-sulfonic acid was first exemplified in 1979⁴⁸ (Scheme 38).

Treating the conformationally locked 1,3-oxathiane 145 successively with s-BuLi (THF, -78°) and benzaldehyde gave a mixture of alcohols which was converted by Swern-oxidation and NEt₃promoted equilibration to the equatorially substituted, crystalline ketone 146. Addition of 146 (in Et₂O/THF 2:1) to methylmagnesium iodide (Et₂O, 0° to $+25^{\circ}$) furnished an alcohol (92–100% yield) which on O-alkylation (NaH, MeI) and removal of the auxiliary (MeI, CaCO₃, aq. MeCN, reflux) afforded aldehyde 148 (62–65% yield). Oxidation of 148 with Jones' reagent provided (S)acid 149 in 97±2% enantiomeric purity. The topicity of the crucial Grignard reaction of ketone 146 is consistent with an intermediate C=O/O-chelate 147 which undergoes nucleophilic attack from the side of the hydrogen (opposite to the larger sulfur atom). Similar to the above-mentioned case (140 \rightarrow 141 \rightarrow 142) this example involves two sequential asymmetric inductions where the bornane chirality is first transferred to the oxathiane-C(2) center (145 \rightarrow 146) and from there to the exocyclic center (146 \rightarrow 148).

3.1.2. Diels-Alder addition of cyclopentadiene to vinylsulfoxides. The above strategy of inducing first a chiral center which in turn directs the topicity of the key reaction was applied much more recently to the Diels-Alder process⁴⁹ (Scheme 39).

Michael addition of 10-mercaptoisoborneol (144) to acetylenes 150 furnished (Z)-vinylsulfides 151 which underwent a hydroxy-group-directed oxidation (MCPBA, CH_2Cl_2 , O°) to give the (sulfur-R)-vinylsulfoxides 152 (80-92% d.e.). Diels-Alder addition of cyclopentadiene (1.3 equiv., CH_2Cl_2 , +5°) to the purified, bisactivated dienophiles 152 proceeded smoothly in a virtually quantitative *endo*-fashion from the face opposite to the H-bonded sulfoxide-oxygen. Adduct 153c, thus obtained in > 98% d.e. (>90% yield) was subjected to a DBU-induced elimination affording enantiomerically pure norbornadiene 154.

3.2. 10-Sulfonamido-isobornyl derivatives

The availability of both enantiomers of camphor-10-sulfonic acid as inexpensive bulk chemicals has prompted a most rewarding development of practical chiral auxiliaries. Thus, crystalline sul-





fonamides 156 and 158 are conveniently prepared from sulfonyl chlorides 155 and 157 by successive amidation and carbonyl reduction⁵⁰ (Scheme 40).

Commercially available auxiliaries 156 and 158 confer good to excellent π -face topological differentiations to reactions of their enoyl as well as enolate derivatives. Chiral products were obtained in > 90% diastereomeric excess many of which could be purified to almost 100% by recrystallization. 156 and 158 were easily attached to the substrates by acylation and non-destructively removed from the products (e.g. by hydrolysis, transesterification and reduction) to give synthetically useful building blocks in high enantiomeric purity. This holds for a rapidly expanding variety of reaction types as illustrated below.

3.2.1. Diels-Alder additions of cyclopentadiene to enoates. Sulfonamides 156 and 158 were initially designed to serve as dienophile auxiliaries. Acylation of 156 (acrylic acid, α -chloro-N-methylpyridinium iodide, NPr₃, toluene, reflux) provided crystalline acrylates 159 (92–95% yield). Dienophiles 159 underwent endo-selective (96–97%) TiCl₂(OiPr)₂-promoted additions to cyclopentadiene at -20° to give adducts 160 (97–98% yield) in 88–93% d.e.^{50,51} (Scheme 41).

Adduct 160a could be purified (\rightarrow 99% d.e.) by crystallization. Reductive cleavage of adducts 160 (LiAlH₄) regenerated auxiliaries 156 which were easily separated from alcohol 161 by direct crystallization.

The observed topological differentiations in the additions $159 \rightarrow 160$ are in agreement with the results of an X-ray diffraction study.⁵⁰ In the crystal the non-complexed acrylate 159b adopts a strictly *s*-trans arrangement of the C α , C β - and C=O bonds; the latter lies *ca* 30° out of the C-H_a plane. As a result of sulfonamide conjugation the lone pair on nitrogen bisects the O-S-O angle. Accordingly, the surface of one cyclohexane ring R is projected firmly on top of the olefinic C α -Reface.

Although the scope of 156 (and 158) as dienophile auxiliaries is similarly limited as that of other hindered secondary alcohols (*cf.* the sluggish reaction $58 \rightarrow 59$) more useful applications to other reaction types emerged as a result of this study.

3.2.2. Conjugate additions of organocopper reagents to enoates. Similar to alcohols 42 and 43 the more practical auxiliaries 156b and 158b provided excellent π -face differentiations on conjugate addition of RCu to their trans-enoates 162⁵² (Scheme 42).

Treatment of 162 (prepared in > 95% yield by acylation of 156b) with $RLi/CuI \cdot PBu_3/BF_3 \cdot OEt_2$



Scheme 42.

Table 7. Preparation of β -substituted carboxylic acids 64 via conjugate addition $162 \rightarrow 163$

Entry	Series	R ¹	R ²	Yield (%) of 163	e.e. (%) of 64	Configuration of 64
1	a ,	nC₄H,	CH,	93	97	R
2	k	CH,	nC,Ĥ,	89	97	S
3	1	nC ₃ H ₇	CH,	89	94	R
4	m	CH,	nC ₃ H ₇	98	95	S
5	g	CH,	CH ₂ =CH-	80	98	R
6	ī	CH,	CH ₂ =CMe	84	94	R

in Et₂O/THF (15:1, $-78^{\circ} \rightarrow -40^{\circ}$) furnished 1,4-adducts 163 (80–98% yield). Saponification of 163 gave the β -substituted carboxylic acids 64 with virtually complete recovery of the crystalline auxiliary.

The induced chirality of 163 agrees with a reactive s-trans-conformation of 162 (stabilized by C= $O \cdot BF_3$ coordination). Both, (2S) or (2R) acids 64/65 were obtained in 94–98% e.e. either by interchanging R¹ and R² (cf. Table 7, series a/k, 1/m) or, by alternating the antipodal inductor groups (156b/158b).

Acid 641, obtained in 97% e.e. from 164 (or in 94% e.e. from 162, $R^1 = n$ -Pr), served as a key intermediate for a synthesis of enantiomerically pure Southern Corn Rootworm pheromone 166⁵² (Scheme 43).

The applicability of this method for stereorational syntheses of various, topologically different deoxypolypropionates is illustrated by the synthesis of enantiomerically pure structure 172 which had been assigned to the pulmonate metabolite norpectinatone (Scheme 44).⁵³

Two highly $C\beta$ -selective RCu additions $164 \rightarrow 168$ (98% d.e.) and $170 \rightarrow 171$ (94% d.e.), combined with the Wittig-Horner reaction $169 \rightarrow 170$ generated the (9S, 11R, 13S)-configuration of 172. On the other hand, MeCu addition to 173 proceeded with an equally high (92.4% d.e.) $C\beta$ -Reface preference affording the (9R, 11R, 13S)-chain 174. It follows that during the formation of center C(9) the auxiliary-derived π -facial bias overrides that of the the preexisting centers C(11) and C(13). It is also worth noting that on carrying out the syntheses of 171 and 174 all intermediate enoates as well as their adducts were routinely purified by crystallization.



3.2.3. Dipolar cycloadditions of nitriloxides to an acrylate. Nitriloxides added smoothly to acrylate 159b in the absence of a Lewis acid (0°, toluene) to give oxazolines 175⁵⁴ (Scheme 45).



The observed face differentiations were modest (R = tBu: 54% d.e.; R = Ph: 56% d.e.) but, interestingly, compatible with a preferred dipolar addition to the *s*-cis-conformer of 159b. The major product 175, R = tBu could be purified by chromatography and cleaved by reduction affording enantiomerically pure 176.

3.2.4. Cycloaddition of dichloroketene to an enolether. Significant asymmetric induction has been found in the cycloaddition reactions of dichloroketene with various chiral enol ethers. Among those the 10-sulfonamide-shielded isobornyl ether 177 turned out to be the most suitable one in terms of accessibility and chiral efficiency⁵⁵ (Scheme 46).

Treatment of 177 with CCl₃COCl/Zn-Cu (Et₂O, +20°) yielded 178 which on ring enlargement [CH₂N₂, Cr(ClO₄)₂] afforded the intact auxiliary 156a and the α -chlorocyclopentenone 179 (ca 60% yield from 177) in 80% enantiomeric purity.

3.2.5. Ca-alkylations of an ester enolate. Kinetically controlled deprotonation of propionate 180 (LDA, THF, -78°) followed by addition of a primary bromide to the lithium enolate 181 gave the a-substituted esters 182 in 84–89% yields and with 78–89% diastereoface differentiation⁵² (Scheme 47).

The diastereomeric purity of 182a was raised to 98% d.e. by crystallization. Reductive cleavage of esters 182 gave the unchanged auxiliary 156b and the (R)-alcohols 183 in 78–98% e.e.

3.2.6. Aldolization reactions. The potential of auxiliaries 156 and 158 for C α ,C-bond formations is also exemplified by the TiCl₄-mediated Mukaiyama-type aldolizations.⁵⁶

Entry	RCH ₂ Br	Solvent	Yield (%)" of 182	e.e. (%)" of 183
a	PhCH ₂ Br	THF	84(61)	89(98)
ь	CH,=CH-CH,Br	THF	94`´	88`´
с	CH ₄ -CH ₄ -CH ₂ Br	THF/HMPA	92	78

Table 8. Asymmetric alkylation/reduction $180 \rightarrow 182 \rightarrow 183$

"Values in parentheses refer to recrystallized 182.



O-Silylation of lithiated acetate 184 followed by treatment of the crude O-silylketene acetal 185 with aldehydes and TiCl₄ at -78° gave aldols 186 in 94–99% d.e. after crystallization (Scheme 48, Table 9).

"Kinetic" deprotonation/O-silylation of propionate 180 followed by TiCl₄-mediated reaction of the resulting (E)-ketene acetal 188 with aldehydes gave preferentially *anti*-aldols 190 readily purified to 99% d.e. by flash chromatography and crystallization (Scheme 49, Table 10, entries 7-9).

Thermodynamically controlled lithiation/silylation 180 \rightarrow 189 and subsequent treatment of the (Z)-ketene acetal 189 with BF₃ · Et₂O and isobutyraldehyde provided aldol 191b with excellent *anti-*selection. Non-destructive removal of the auxiliary with KOH (186 \rightarrow 187) or with LiOH (190 \rightarrow 192 and 191 \rightarrow 192) yielded enantiomerically pure β -hydroxycarboxylic acids without α -epimerization.

Entry	Series	R	Method"	Yield (%) ^b crude 186	d.e. (%) crude 186	Yield (%) ^b cryst. 186	d.e. (%) cryst. 1 86	Yield (%) 186 → 187	e.e. (%) 1 87
1	a	C,H,	Α	56(62)	84	45(50)	99	65	99
2	b	i-C,H,	Α	47(55)	98	45(53)	99	59	98
3	c	n-C ₁ H ₇	Α	48(57)	84	42(49)	96	60	98
4	ď	n-C.H.	Α	51(63)	84	36(44)	94	66	92
5	а	C.H.	В	30(42)	84		_	_	_
6	b	<i>i</i> -C ₃ H ₇	B	44(52)	90	_	_	_	—

Table 9. Asymmetric acetate-aldolization/saponification $184 \rightarrow 186 \rightarrow 187$

^aA: (1) **184**+LICA, THF -78° ; (2) TBSCL HMPA (2 equiv.) $-78^{\circ} \rightarrow 0^{\circ}$; (3) add to RCHO, TiCl₄, CH₂Cl₂ -78° . B: Analogous to A, but using LDA as a base and BF₃. OEt₂ as a Lewis acid.

^bYields based on recovered 184 in parentheses.

Table 10. Asymmetric prop	ionate aldolization/sa	ponification 188 -	190 and 189 → 191

Entry	Series	R	Methods	Yield (%) ^b 190+191 + <i>syn</i> isomer(s)	Ratio 190/191/syn	Major ^b product Yield (%) (cryst.)	Yield (%) 192	Config. 192	e.e. (%) 192
7	a	C,H,	Α	44(71)	77:4:19	30(53)	83	(2R, 3S)	99
8	b	i-C,H,	Α	60(84)	91:7:2			— ·	_
9	с	$n-C_3H_7$	Α	50(90)	87:7:6	42(75)	83	(2R, 3R)	99
10	b	i-C ₃ H ₇	В	58(85)	71:2:27	<u> </u>	_		_
11	Ъ	i-C ₃ H ₇	С	57(81)	6:88:6	49(70)	80	(2 <i>S</i> , 3 <i>S</i>)	99

^a A and B analogous to Table 9; C: 180 + LDA, THF/HMPA 3: 1, -78° , 1 h; (2) TBSTf, $-78^{\circ} \rightarrow 0^{\circ}$ (3) add BF₃·Et₂O + RCHO, -78° , 0.5 h.

*Yields in parentheses are based on recovered 180.

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Accordingly, Mukaiyama aldolizations of acetate- $(185 \rightarrow 186)$ and propionate-derived (Z)ketene acetals $(189 \rightarrow 191)$ show an induction at $C\beta$ which is opposite to that obtained from (E)-ketene acetals $(188 \rightarrow 190)$. The observed stereoselectivities were rationalized on the plausible assumptions that the aldehyde (O-coordinated *cis* to its H-atom) approaches preferably the less shielded face of the silv ketene acetal conformations depicted in formulas 185, 188 and 189 via the "open" transition states F-H (Scheme 50).

Accordingly, "acetate aldolizations" $185 \rightarrow 186$ prefer transition state F thereby avoiding the gauche interaction R/OR*. In the "propionate" series it is the more powerful repulsion between the Ca-CH₃ and the coordinated Lewis acid which favors the transition states G and H. In agreement with this model "acetate aldolizations" ($185 \rightarrow 186$) display similar inductions with BF₃·OEt₂ or TiCl₄ whereas the nature of the Lewis acid is critical with the propionate-derived (*E*)-ketene acetals ($188 \rightarrow 190$, entries 8, 10).

3.2.7. Preparations of β -lactams via ester-imine condensations. In favorable contrast to ester enolates derived from menthol, condensation of 10-sulfonamide-shielded enolates 193 with aldimines 194 gave β -lactams 195 (accompanied by 2.5–9% of their *trans*-isomers) in high enantiomeric purity together with the regenerated auxiliary 156a⁵⁷ (Scheme 51).

Oxidative (ceric ammonium nitrate) N/aryl-cleavage provided free $cis-\beta$ -lactams 195 in 56–92% e.e. The relevance of this method is highlighted by the conversion of product 196, $R^1 = Et$, $R^2 = CH$ —CH—Ph (91% e.e.) to the carbapenem antibiotic (+)-PS-5 (197).

3.2.8. α -Acetoxylations of esters. C α -oxygen bonds were formed with high π -face differentiation on successive treatment of the O-silylated esters 199 with Pb(OAc)₄ and NEt₃·HF to give recrystallized α -acetoxyester 200 or 201 in 95–100% d.e.⁵⁸ (Scheme 52).

Starting from conjugated enoates 162 addition of R²Cu, crystallization of 1,4-adduct 163 followed by acetoxylation yielded α,β -bifunctionalized esters 204 with > 95% configurational control at both C α and C β (Scheme 53).

Interestingly, the stereofacial influence of the auxiliary on the generation of $C\alpha$ overrides that

Table 11. Asymmetric α -acetoxylation	s of straight chain ester	s 198 → 200 + 201
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Entry	Auxiliary R+OH	R	Ratio 200/201"	Major product yield (%) ⁶	d.e. (%)*	Config. C(α) ⁶
a	156a	CH,	94:6	60	100	(<i>R</i>)
b	156b	nC₄H,	95:5	55	95	(R)
С	1 58b	nC8H17	2:98	67	99	(S)

"Crude reaction mixture.

^b Recrystallized product.



of the adjacent center $C\beta$ in the acetoxylation $163 \rightarrow 204$ which opens selective routes to each of the four possible stereoisomers of 205 (by interchanging R¹ with R² as well as by alternating the auxiliaries 156 and 158). The resulting α -acetoxy esters furnished readily the intact auxiliary and either α -hydroxycarboxylic acids 202 or terminal glycols 203, 205 in virtually 100% enantiomeric purity.

Glycols 203c and 205a are key intermediates for the syntheses of the spore germination inhibitor 206⁵⁹ and of the Elm Bark Beetle pheromone 207,⁶⁰ respectively (Scheme 54).

Mechanistically, the observed topicity is consistent (Scheme 55) with (1) an attack of the electrophilic metal from the less hindered C α -Si-face 208 \rightarrow 209, (2) opening of the transient plumbonium ion by acetate 209 \rightarrow 210, and (3) inversion on internal acetate/lead substitution 210 \rightarrow 200.

Table 12. Consecutive asymmetric	: 1,4-additions and	a-acetoxylations: 162	\rightarrow 163 \rightarrow 204
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Entry	R	R²	d.e. (%) ^α 204-Cα	Yield (%) ^{\$} ~ 204	d.e. (%) ^b 204-Cβ	d.e. (%) ^b 204-Cα	Configuration 204
a	CH ₃	nC ₃ H ₇	92	66(83)	99	99	(2R, 3S)
b	<i>n</i> C ₃ H ₇	Ch ₃	94	57(76)	>99	>99	(2R, 3R)

"Crude product.

^bAfter crystallization from hexane.

Based on 162 (accounting for recovered 162 in parentheses).



3.2.9. α -Halogenations of esters: preparations of enantiomerically pure halohydrins, epoxides and α -amino acids. Analogous formation of bromonium or chloronium ions 211 may govern the topicity of the α -halogenations 198 \rightarrow 212⁶¹ (Scheme 56).

Kinetically controlled deprotonation/O-silylation of 198 (LDA, TMSCl, THF, -78°) followed by the addition of N-bromo- or N-chloro succinimide at -78° afforded α -bromo- or chloro esters 212. Their initial diastereomeric purity (76–96% d.e.), determined by direct ¹H-NMR and HPLC analyses was routinely increased to almost 100% by crystallization. The controlled generation of two centers of asymmetry using the same auxiliary is exemplified by entry 11 where C β has been first created by addition of *n*PrCu to the (*E*)-crotonate 162, R¹ = Me prior to α -bromination.

Reduction of 212 with $Ca(BH_4)_2$ in THF regenerated the auxiliary and afforded conveniently the chiral halohydrins 213 (70–95% yield) which on NaOMe-promoted cyclization gave enantiomerically pure terminal epoxides 214 in 54–86% yield.

The utility of such epoxides in organic chemistry is well established and *inter alia* demonstrated by the direct conversion of 214i and 216 (prepared from the antipode of 212h=215) to the natural products 207 and 206, respectively.

Entry	Series	R	Hal	Yield (%) 212 cryst.	d.e. (%) 212 cryst.	Ref.
1	a	CH,	Cl	77	98	61
2	b	C_2H_3	Cl	75	>99	62
3	с	nC_3H_7	Cl	75	97	62
4	d	nC ₄ H ₂	Cl	72	>96	62
5	d	лC,H,	Br	77	96	62
6	e	(CH ₃) ₂ CHCH ₂	Cl	72	>96	62
7	e	(CH ₃) ₂ CHCH ₂	Br	66	>96	61
8	f	nC ₆ H ₁₃	Cl	82	>94	62
9	g	C,H,	Cl	54	>96	61
10	ĥ	$nC_{B}H_{17}$	Cl	62	>99	61
11	i	(S)-nC ₃ H ₇ CHMe	Br	59	>96	61

Table 13. Asymmetric α -halogenations 198 \rightarrow 212

Table 14. Preparation of enantiomerically pure halohydrins and expoxides from α -haloesters $212 \rightarrow 213 \rightarrow 214$

Entry	Series	R	Hal.	Yield (%) of 213	Yield (%) of 214	e.e. (%) of 214	Config. of 214
1	a	CH ₃	С	40	ª		
2	d	nC ₄ H ₉	Br	73	a	96	R
3	d	nC ₄ H ₉	Cl	85	54	> 98	R
4	c	Me,CHCH,	Br	95	86	>96	R
5	g	C ₆ H,	Cl	70	67	>90	R
6	i	(S)-nC ₃ H ₇ CHMe	Br	72	72	98	(2R, 3S)

"Yield not determined.



Table 15. Preparation of enantiomerically pure α -amino acids 218 from α -halogenated esters

Entry	R	x	Yield (%)* 217	d.e. (%)* 217	Yield (%) ^b 218	e.e. (%) ^b 218
a	C ₂ H ₅	Cl	87	_	72	94
b	$n-C_3H_7$	Cl	93	9 7	87	94
с	n-C ₄ H,	Br	88	96	72	94
d	(CH ₃)CHCH ₂	Cl	81	98	80	96
e	n-C ₆ H ₁₃	Cl	89 ^c	100°	78	98

"Crystallized.

⁶Crude. ⁶After flash chromatography.

 α -Halogenated esters 212 provide also a new entry to enantiomerically pure α -amino acids⁶² (Scheme 57).

Treatment of chlorides or bromides 212 with NaN₃ in DMF furnished efficiently azides 217 (93– 100% yield). HPLC-analyses of crude 217 revealed initial diastereomeric purities of 91–97% which were raised to 96–100% d.e. by crystallization or, in the case of oily 217e, by flash chromatography. Ti(OCH₂Ph)₄-mediated transesterification of 217 regenerated auxiliary 156b. The resulting benzyl esters underwent concomitant hydrogenolyses of the benzyloxy and the azide groups to afford (*R*)- α -amino acids 218 (72–80% overall yield from 212) in 94–98% enantiomeric excess.

As expected, (S)-amino acids were obtained by the same efficient reaction sequence but employing the antipodal auxiliary **158b**. For example, combination of conjugate addition with Cabromination, azide exchange, transesterification and hydrogenolysis $164 \rightarrow 219 \rightarrow 220$ provided *L-allo*-isoleucine (220) [(2S): 99.3% e.e.; (3R): 97.8% e.e.] an essential precursor for the preparation of the psychotropic ergot peptide, epicriptine.

These results exemplify the first practical, enantioselective approach to α -amino acids via formation of the C α ,N bond.

3.2.10. α -Aminations of esters: preparations of α -amino acids. Direct asymmetric closure of the C α , N bond was accomplished on treating esters **198b** with LDA/Me₃SiCl and then with di-*t*-butylazo dicarboxylate (DTBAD/TiCl₄-Ti(O*i*Pr)₄, -78°)⁶³ (Scheme 58).

The resulting N,N-diacylhydrazo esters 221 (81–95% yield) were routinely purified by flash chromatography (\rightarrow > 99% d.e.). Cleavage of the *t*-butoxycarbonyl groups (CF₃COOH) and N,Nhydrogenolysis (H₂, Pt-cat., EtOH) smoothly afforded crystalline aminoesters 222. (Entry h shows that hydrogenation of the phenyl ring occurs under these conditions.) Ti(OEt)₄-mediated transesterification of 221 yielded intact auxiliary 156b (>95%) together with amino acid ethyl esters which on heating with 6 N aq. HCl provided amino acid hydrochlorides 223. HCl in 94.7–99.6% e.e. This methodology, particularly its application to the preparation of β -branched α -amino acids (*cf.* entry d) compares favorably with independently reported aminations of lithium or O-silyl "enolates" derived from oxazolidines 12^{64a} or from N-methylephedrine.^{64b}



Table 16. Enantioselective preparation of a-amino acids 223 from esters 198 and DTBAD

Entry	R	Yield 221 ^e chromat.	d.e. (chro	%) 221 ^b omat.	Yield (%) 222 cryst.	Yield (%) 223 HCl	e.c. (%) 223
 a	CH ₃	81	> 99	(93.7)	80	83	94.7
ь	$C_{2}H_{3}$	84	>99	(96)	77	91	99.6
с	$n-C_1H_7$	72(88)	>99	(96.4)	81	86	99.1
đ	i-C ₃ H ₇	73(95)	99	ັ (95)	71	90	99 .1
e	i-C ₄ H	71(87)	>99	(93)	70	86	97.4
f	n-CAH.	85	>99	(92.5)	80	95	97.4
g	n-C.H.	69(93)	>99	(91)	55	89	97.0
ň	PhCH	76(82)	> 99	(96.3)	64	88	98.5°
i	1-adamantyl-CH2	65(81)	>99	(64)	78	65	97.2

"Yield based on recovered starting ester 198 in parentheses.

^bd.e. of crude adducts 221 in parentheses.

 $^{c}R = CH_{2}$ -cyclohexyl.

3.3. Bornane-10,2-sultam derivatives

Equally accessible by two simple steps from the inexpensive (+)- and (-)-camphor-10-sulfonyl chlorides, the antipodal sultams 224 and 225 are today among the most fascinating chiral auxiliaries⁶⁵ (Scheme 59).

They are readily N-acylated by successive treatment with sodium hydride and acyl chlorides. Almost all of their N-acyl derivatives are stable and can be (1) readily purified by crystallization, (2) directly analyzed by ¹H-NMR and/or GC to determine their stereochemical purity, and (3) cleaved (e.g. with LiAlH₄, LiOH, etc.) under mild conditions without loss of the induced chirality and with virtually complete recovery of the auxiliary.

3.3.1. Diels-Alder reactions. Sultams 224 and 225 were initially conceived as dienophile auxiliaries with the goal to enhance electronically the dienophilicity of their N-enoyl derivatives (in agreement with MINDO/3 calculations) and thereby to extend the scope of asymmetric Diels-Alder reactions.^{15b} Indeed, in the presence of EtAlCl₂ or TiCl₄ cyclopentadiene added readily to the acryloyl sultam 226, $R^1 = H$ even at -130° and (in favorable contrast to crotonate 58) to the less reactive crotonyl sultam 226, $R^1 = Me$ at $-78^{\circ 65}$ (Scheme 60).

Adducts 227 formed with excellent *endo*- and face selectivities were obtained virtually pure in 83% yield after crystallization. Also $EtAlCl_2$ -promoted [4+2]-cycloadditions of butadiene (entry c) and isoprene (entry d) proceeded readily at -78° and -90° to give recrystallized adducts 229, $R^2 = H$ and 229, $R^2 = Me$, respectively, in good yields and in *ca* 100% purity. Reduction of cycloadducts 227 and 229 with LiAlH₄ refurnished the sultam 224 (89–95% after crystallization) and gave the pure alcohols 228 and 231 on simple bulb-to-bulb distillation. Alternatively, saponification of adduct 229, $R^2 = H$ with LiOH afforded acid 230, $R^2 = H$ (a potential precursor for



Scheme 59.



Table 17. Intermolecular Diels-Alder reactions of enoyl sultams $226 \rightarrow 227$ and $226 \rightarrow 229$

Entry	R¹	Diene	Lewis ^e acid	Reaction temp. (°)	Adduct	Yield (%) ^{\$}	d.e. (%) ⁶
1	Н	cyclopentadiene	EtAlCl ₂	-130	227	83	99
2	Me	cyclopentadiene	TiCl	78	227	83	>99
3	Н	1,3-butadiene	EtAlCi,	-78	229. $R^2 = H$	85	99
4	Н	isoprene	EtAlCl ₂	-94	229 , $R^2 = Me$	68	>99

"EtAlCl₂ (1.5 molequiv.); TiCl₄ (0.5 molequiv.).

*After crystallization.

a synthesis of (-)-shikimic acid²⁰) without epimerization. The observed reactivity and topological control of the EtAlCl₂- or TiCl₄-promoted Diels-Alder reactions are consistent with a chelation of the SO₂ and C=O groups by the metal which directs the diene to the less hindered Ca-Re-face of the rigid conformation I. On the other hand, X-ray diffraction studies of the non-coordinated (E)-crotonyl sultam also displayed s-cis-related C=O/Ca, C β bonds but an anti C=O/SO₂ disposition as depicted by formula 226.

Using auxiliary 225 the sense of asymmetric induction was reversed $(232 \rightarrow 233)$. The recrystallized cyclopentadiene adduct 233 was then transformed into enantiomerically pure (-)-1-*O*-methyl loganin aglucone 235⁶⁶ (Scheme 61).

This synthesis highlights the potential of asymmetric Diels-Alder reactions which in one step $232 \rightarrow 233$ created three centers C(5), C(8) and C(9) with the desired and one center C(7) with the opposite configuration (requiring C,O-inversion).

Extension of this concept to intramolecular Diels-Alder reactions proved to be equally successful and predictable⁶⁷ (Scheme 62).

Crystalline trienoyl sultams 236a and 236b cyclized on treatment with $EtAlCl_2$ (1.6 molequiv., -20° , 4h) with exceptional *endo*-selectivity to give after crystallization the product 237a (75% yield)



Scheme 61.



or 237b (53% yield), each one in >99% d.e. Subsequent reductive cleavage (LiAlH₄) afforded enantiomerically pure bicyclic alcohols 238.

It follows that the *same* dienophile auxiliary provides a strong and predictable bias to *inter*- and *intra*-molecular Diels-Alder additions in terms of rate acceleration, as well as *endo*- and π -face-stereodifferentiations, thus surmounting inherent problems usually encountered with enoate dienophiles (*cf.* Scheme 15). Enoates of sultams 224 and 225 compare favorably even with excellent dienophiles derived from oxazolidines 13⁶⁸ (requiring variations of R¹ and R² relative to the substrates) or hydroxyketones⁶⁹ (which implies destructive removal of the auxiliary).

3.3.2. β -Silylcarboxyl derivatives by 1,4-additions of organocopper reagents. A new approach to these versatile building blocks is the EtAlCl₂-mediated C β -Re-face selective 1,4-addition of phosphine-stabilized alkenyl- and alkyl-copper reagents R²Cu to N-(β -silylenoyl) sultams 239 (R¹ = SiPhMe₂) \rightarrow 241 (86-96% d.e., entries 2-10, Table 18, Scheme 63).⁷⁰

Entries 10 and 11 exemplify a permutation of R^1 and R^2 : conjugate addition of PhMe₂SiCu (entry 11) to 239, $R^1 =$ Ph gave after crystallization the epimer 240, R = Ph in 97% d.e. Methanolysis (MeOMgCl/MeOH) of 240 and 241 afforded esters 242 which were transformed into enantiomerically pure aldols 243 exploiting the topological bias of the C(3)-silyl substituent on Camethylation (\rightarrow 242, E = Me) as well as its convertibility into an OH group with retention of configuration. Further synthetic possibilities are offered by the γ , δ -alkenyl- β -silyl-carboxyl products 240 and 241.

Interestingly, $C\beta$ -Si-face-predominant (\rightarrow 240, 46% d.e.) addition of vinylcopper was observed in the presence of BF₃·OEt₂ (entry 1) to give the almost pure C β -epimer 240 after crystallization. This striking difference in sense and extent of induction was attributed to a BF₃-mono-coordinated transition state J with *anti*-disposed SO₂/C==O groups (entry 1) and, alternatively, to the Al-chelated

Entry	R ¹	R ²	Lewis acid	Ratio (%) of crude 240/241	Ratio (%) of crystallized 240/241	Yield (%) of crystallized 240+241
1	C:DLM.	Vinul	DE OE	73.07	07.2	60
1	SIPHMC ₂	V III yi	Br ₃ -OEl ₂	13:21	97:3	00
2	SiPhMe ₂	Vinyl	EtAICI ₂	5:95	2:98	57
3	SiPhMe ₂	(Z)-Prop-1-enyl	EtAlCl ₂	2:98	1:99	65
4	SiPhMe ₂	(E)-Prop-1-enyl	EtAICl ₂	2:98	2:98	67
5	SiPhMe ₂	Me	EtAlCl ₂	7:93	3.3:96.7	61
6	SiPhMe ₂	Et	EtAICl ₂	7:93	4:96	62
7	SiPhMe ₂	Pr	EtAlCl,	6:94	2:98	57
8	SiPhMe ₂	<i>i</i> -Pr	EtAICl ₂	7:93	3:97	64
9	SiPhMe,	Bu	EtAlCl ₂	4.3:95.7	1.6:98.4	61
10	SiPhMe ₂	Ph	EtAlCl ₂	2.6:97.4	0:100	86
11	Ph	SiPhMe ₂	EtAICl ₂	90.4:10.6	98.5:1.5	43

Table 18. Asymmetric conjugate additions $239 + R^2Cu \rightarrow 240 + 241$

^e Entries 1-10: $R = R^2$; entry 11: $R = R^1$. Entries 1-4: Et₂O/THF 8: 1; entries 5-11: Et₂O.



transition state K (entries 2–10) favoring bottom-side attack analogous to the Diels-Alder reactions of enoyl sultams (Scheme 64).

3.3.3. Enantioselective synthesis of β -necrodol. A total synthesis of β -necrodol (247), isolated from the defensive secretion of a carrion beetle, relies on a conjugate addition of methylcopper to BF₃·OEt₂-coordinated dienoyl sultam 244 which creates the C β -(R)-configuration in 98% d.e.⁷¹ (Scheme 65).

The transient enolate 245 was then trapped by consecutive additions of BuLi and N,N-dimethylmethylidene ammonium chloride to give the crystalline (2S, 3R)-Mannich product 246 (69% yield from 244).

The observed topicity of the transformation $244 \rightarrow 246$ seems to proceed via a BF₃-monocoordinated sultam 244 in a SO₂/C==O-syn-conformation (in contrast to the less crowded transition state J) thereby avoiding a steric repulsion between the SO₂ groups and the substituents of the quaternary γ -C-atom. Addition of methylcopper to the less shielded C β -Re-(bottom)-face of 244, transmetalation (Cu \rightarrow Li) of the transient (Z)-enolate 245 which undergoes a C α -Re-(bottom)-face attack to the imminium electrophile giving 246. Structure 246 was confirmed by an X-ray-diffraction analysis which, accounting for the successful conversion 246 \rightarrow 247, proved unequivocally the absolute configuration of the natural product 247.

3.3.4. OsO₄-Catalyzed bis-hydroxylations. Oxidations of β -substituted α , β -enoyl sultams 248 with



Scheme 66.

Table 19. O_4O_4 catalysed bis-hydroxylations of enoyl sultams $248 \rightarrow 249 \rightarrow 250$

Entry	R ¹	R ²	Yield (%) of 250 from 248	d.e. (%) ^a of 250
8	CH,	Н	74	>99
b	Н	CH ₃	66	>99
С	nC ₁ H ₇	Н	79	>99
d	C,H,	CH,	63	>99
e	CH,	C₂H,	67	> 99

"After flash chromatography (entries a, o-e) or crystallization (entry b).



N-methylmorpholine-*N*-oxide-monohydrate (2 molequiv.) in the presence of OsO_4 (0.3 molequiv., DMF/t-BuOH 1:1, -20°, 5 h) provided glycols 249 which were converted into their more stable acetals 250 (Table 19, Scheme 66).⁷²

The diastereometric excess of 250 (initially 80–90% d.e.) was directly analyzed by GC and raised to > 99% d.e. by flash chromatography or crystallization. Depending on the E/Z-geometry of the enoyl sultam 248 the formation of secondary or quaternary centers at C β could be directed in either sense (cf. entries a/b, d/e). Hydrolytic (aq. LiOH) or reductive (LiAlH₄) cleavage regenerated the sultam 224 (82–100%) and gave enantiometrically pure carboxylic acids 251 (92–94% yield) or alcohols 252 (75–82% yield).

The observed reaction topicity agrees with a reactive conformation featuring a syn-orientation of C=O and SO₂ groups, s-cis-related C=O/C α ,C β bonds and an approach of the reagent from the less hindered C α -Re-(bottom) face. In support of this postulate α -substituted enoyl sultams were bishydroxylated much slower and with low (ca 20% d.e.) π -facial differentiation due to the steric repulsion between the C α -substituted chiral enoate 84 was bishydroxylated in up to 67% topological excess by means of stoichiometric amounts of OsO₄, cf. 2.4.6.)

3.3.5. Catalytic hydrogenations. Unprecedented high (91–98%) topological control was also achieved on strikingly simple hydrogenations (100 psi H₂, 4 mol.% Pd/C, EtOH, r.t.) of β , β -disubstituted enoyl sultams 253⁷³ (Scheme 67, entries a-h).

Saponification of the resulting β -substituted imides 254 (254a and 254g obtained in > 99% d.e. by crystallization) afforded free carboxylic acids 255 in 92–100% yield. Comparison of entries g and h illustrates the expected correlation of induction with olefin geometry.

The topicity of the reaction $253 \rightarrow 254$ may be rationalized on assuming a coordination of the metal surface with the syn-disposed SO₂ and C=O groups as well as with the s-cis-disposed olefinic bond from the sterically less hindered C α -Re-face followed by H-transfer to the same face. When the α -substituent R³ = alkyl such a conformation would suffer from repulsion between R³ and the bornane. It was therefore not unexpected, that analogous hydrogenations of α -substituted enoyl sultams 253 gave α -substituted carboxyl derivatives 256 with low and/or opposite face differentiation (entries i-k).

3.3.6. Conjugate hydride-additions/enolate trapping. In surprising contrast, however, conjugated enoyl sultams 253 underwent efficient 1,4-hydride additions from the C α -Si-face as depicted in Scheme 68 (cf. series a, b, c. Tables 21 and 22).⁷⁴

Entry series	R'	R ²	R ³	Yield ^e	Product	d.e. (% Config) ⁸ g.
a	C,H,	CH ₁	н	99(88)	254	>99(>99)	Cß R
ь	nC ₁ H ₂	CH,	Н	95`́	254	96(98)	Ċß R
С	$nC_{4}H_{2}$	CH ₃	н	95	254	90(94)	Ċβ R
d	iC ₃ H ₇	CH,	н	97	254	91(93)	C _β R
e	nC_6H_{13}	CH,	Н	99	254	92(96)	Ċß R
f	$nC_{s}H_{17}$	CH,	Н	93	254	92(93)	C ^β R
g	$(CH_2)_2CH = C(CH_3)_2$	CH	н	96(69)	254	90(95)	Ċβ R
ĥ	CH,	$(CH_2)_2CH = C(CH_3)_2$	Н	96`	254	91(95)	C ^β S
i	C,H,	й н й л	CH ₃	99	256	21	Ca S
i	Ĥ	н	nC ₃ H ₇	99	256	30	Ca S
k	н	н	iC_3H_7	98	256	80	Ca S

Table 20. Hydrogenation of enoyl sultams $253 \rightarrow 254$ and $253 \rightarrow 256$

"Yields in parentheses refer to recrystallized product of >99% d.e.

^bd.e. of crude product (in parentheses accounting for the E/Z ratio of enoyl sultams 253).

Table 21. Conjugate hydride-additions to β -substituted enoyl sultams/enolate trapping $253 \rightarrow 257 \rightarrow 258$

Entry	Series	R1	R ²	E	Electrophile	Yield (%) [*] of 258	d.e. (%) ^e Cβ Config.	d.e. (%)" Ca Config.
1	a	C ₂ H ₃	CH,	н	aq. NH ₄ Cl	72	94 S	_
2	b	nC_3H_7	CH,	H	aq. NH ₄ Cl	75	92 S	_
3	с	nC ₄ H ₂	CH,	Н	aq. NH ₄ Cl	90	90 S	_
4	1	CH,	nC₄H₀	Н	aq. NH ₄ Cl	97	90 R	_
5	m	CH,	CH(OMe) ₂	Н	aq. NH ₄ Cl	41	90 R	_
6	n	CH,	H	CH,	CH ₃ I(HMPA)	85	_	≥98 <i>R</i>
7	0	nC₄H,	CH ₃	CH,	CH J(HMPA)	82(64)	90(98) S	88 (>99) R
8	P	CH ₃	nC4H9	CH,	CH ₃ I(HMPA)	76(55)	92(96) R	74 (>99) R

"Values in parentheses after crystallization.

Table 22. Conjugate hydride-additions to α -substituted enoyl sultams/enolate protonation $260 \rightarrow 261 \rightarrow 262$

Entry	Series	R ¹	R ³	Yield (%) of 262	d.e. (%) Cα	Configuration Ca
9	q	н	nC ₃ H ₇	85	86	R
10	r	C ₂ H ₅	CH ₃	85	82	S
11	S	CH,	CH ₃	95	80	S

Treatment of β , β -disubstituted enoyl sultams 253 with lithium tri-s-butylborohydride in toluene at -85° to -40° followed by quenching with aq. NH₄Cl afforded β -substituted imides 258 in 72-94% yield and in 90-94% d.e. (products 258a-c are epimers of 254a-c). Entries 3, 4 illustrate the relation between E/Z-geometry of enoyl sultam 253 and the induced configuration of 258. Entry 6 shows the efficient generation of an asymmetric center at C α : trapping of the intermediate enolate 257n with MeI afforded 258n (85% yield, > 98% d.e.).

Employing this tandem 1,4-addition/ α -alkylation two centers of asymmetry (at C β and C α) were conveniently induced in one synthetic operation (entries 7, 8). Thus, sequential treatment with L-selectride and MeI (HMPA) followed by flash chromatography and crystallization provided diastereo- and enantiomerically pure (2R, 3S)-product 2580 from the (E)-enoyl sultam 2530 or its anti- (2R, 3R)-epimer 258p from the (Z)-enoyl sultam 253p. Products 258 were saponified without α -epimerization by means of LiOH in aq. THF at r.t. to give free carboxylic acids 259.

To rationalize the observed inductions at $C\beta$ it is assumed that the α -unsubstituted enoyl sultams 253 react in a conformation where the carbonyl is *anti* to the SO₂ group and *s*-cis to the C α , C β bond; the face-differentiation is then dictated by hydride attack from the less hindered bottom face to generate enolates 257. The described C α -stereodifferentiations are consistent with the postulate that (1) the enoyl-s-cis-conformation translates into the (Z)-configuration of the enolate 257 and (2) the enolates 257 are reorganized to the depicted Li-chelated conformers which are approached by the electrophile E⁺ from the C α -Re face.

As observed previously (cf. 3.3.4 and 3.3.5), the topological situation changes on subjecting α -substituted enoyl sultams 260 to the tandem hydride addition/protonation (entries 9–11).

 α -Substituted products 262 were formed with good stereofacial control as a result of the depicted C=O/C α , C β -s-trans- and -C=O/SO₂-anti conformation which avoids a steric repulsion between R³ and the SO₂ group. Hydride addition to 260 provides, consequently, enolates 261 with well-defined (E, Z)-configurations (X-ray analysis of O-acetylated 261r). Stabilization of enolates 261 by lithium chelation with the lower sulfur-bonded oxygen minimizes steric interactions and directs its protonation to the front face. This novel control of (tetrasubstituted) enolate geometries is highlighted by entry 9: 260q \rightarrow (Z)-261q \rightarrow (2R)-262q and by entry 10: 260r \rightarrow (E)-261r \rightarrow (2S)-262r.

3.3.7. Conjugate additions of Grignard reagents/enolate trapping. Most conveniently, simple alkylmagnesium chlorides added smoothly in a 1,4-fashion to β -trans-substituted enoyl sultames 264, $R^3 = H$ to give (on subsequent protonation) imides 266, E = H in 77–90% d.e.⁷⁵ (Scheme 69).

Trapping of the transient enolates 265 with methyl iodide/HMPA furnished after crystallization virtually pure (2R, 3R)-imides 266 (Table 23).



Scheme 68.

This stereochemistry agrees with the postulate that chelation by the magnesium assures the $SO_2/C=O$ synplanarity of **264** and that the operation of a 6-membered cyclic mechanism for 1,4additions of Grignard reagents requires the $C=O/C\alpha, C\beta$ -s-cis-conformation. Addition of \mathbb{R}^2 at the $C\beta$ -bottom face gives the (Z)-magnesium enolate **265** which undergoes electrophilic attack from the front side.



Scheme 69.

Fable 23. Organomagnesium	1,4-additions to	β -substituted end	oyl sultams/enolate	trapping 264 →	· 265 →	266
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Entry	R1	R²	E	Electrophile	Yield (%) 266	d.e. (%) Cβ Config.	d.e. (%) Ca Config.
a	СН,	C ₂ H,	н	aq. NH ₄ Cl	85	90 R	_
ь	CH,	nC_1H_7	н	aq. NH ₄ Cl	90	84 R	_
с	CH,	nC₄H,	н	aq. NH Cl	82	84 R	
d	CH,	iC ₁ H ₇	н	aq. NH ₄ Cl	91	77 R	
e	CH,	nC _e H ₁₃	н	aq. NH Cl	73	84 R	
f	CH,	nC _n H ₁₇	н	aq. NH Cl	81	82 R	—
g	C,H,	nC ₄ H ₆	н	ag. NH Cl	89	82 R	
ĥ	CH.	nC.H.	CH	CH J/HMPA	82	82 R	98 R
i	C₂H,	nC₄H,	CH,	CH ₃ I/HMPA	57	84 R	97 R

Entry	R ¹	R ²	Yield (%) ⁴ 268	d.e. (%) ^e Cβ Config.	d.e. (%) Ca Config
a	н	CH,	45	-	>99
b	н	C,H,	92(70)		90(98)
с	н	nC,H,	80(70)		96(`>́99) I
d	Н	nC ₄ H ₂	81(62)		84(98)
e	Н	C ₁ H ₇	93(84)		90(98)
f	CH ₃	C_2H_3	90(81)	>99(>99) R	99(`> ⁹ 9) I
g	CH,	nC₄H,	73(66)	98(>99) R	98(>99) J
ĥ	C₂H,	nC ₄ H ₉	83(78)	97(>99) R	95(>99) I

Table 24. Organomagnesium 1,4-addition to α -substituted enoyl sultams/enolate protonation $264 \rightarrow 267 \rightarrow 268$

"Values in parentheses after crystallization.

The overall topological scenario changed again on successive treatment of α -methyl-substituted enoyl sultams 264, $\mathbb{R}^3 = \mathbb{M}$ with alkylmagnesium chlorides and aq. NH₄Cl. Under these reaction conditions methacryloyl sultam 264, $\mathbb{R}^1 = \mathbb{H}$, $\mathbb{R}^3 = \mathbb{M}$ e yielded (*R*)-2-methyl imides 268 in 94 to >99% d.e. (entries a-e, Table 24). (*E*)- α , β -disubstituted enoyl sultams 264 ($\mathbb{R}^1 =$ alkyl, $\mathbb{R}^3 = \mathbb{M}$ e) gave (after crystallization) (2*R*, 3*R*)-products 268 in >99% d.e. at both induced centers (entries f-h).

It follows that the topicity of transformations 264 ($\mathbb{R}^3 = \mathbb{H}$) \rightarrow 266 and 264 ($\mathbb{R}^3 = \mathbb{M}e$) \rightarrow 268 are identical at C β but opposite at C α . This can be explained as follows: (1) a cyclic transition state C=O $\cdot Mg$ - $\mathbb{R}^2 \cdot C\beta$ which enforces the C=O/C α , C β -s-cis conformation of 264 (regardless of \mathbb{R}^3) in the conjugate addition step; (2) a different conformation of the resulting (Z)-enolate 267 minimizing repulsions between the C α -Me group and the auxiliary unit, as well as protonation of 267 from the front face.

To illustrate the versatility of the sultam-directed 1,4-addition/enolate trapping concept three different options to prepare the same pure (2R, 3R)-imide 258p = 266h = 268g are displayed in Scheme 70.

4. VARIOUS C(2)-FUNCTIONALIZED BORNANE AUXILIARIES

4.1. Alkylation of a glycinate imine

The direct use of camphor (1) as a chiral auxiliary is exemplified by the alkylation of the lithiated t-butyl glycinate imine 270 by benzylic or allylic halides⁷⁶ (Scheme 71).

(E)-imine 269 was prepared selectively by condensation of t-butyl glycinate with camphorthione



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owing to the steric influence of the C(10)-methyl group. Treatment of **269** with lithium diisopropylamide gave an enolate to which the chelated structure **270** was assigned. Attack of the allylic (benzylic) halide from the C α -Re-(bottom) face [opposite to the C(8)-methyl group] generated (2R)imines **271** in 69 to > 98% d.e. However, aliphatic or ester-conjugated alkylating agents reacted slower and with only 0-60% stereofacial differentiation. It is obvious that a stereoelectronic interaction of the allylic (benzylic) π -system with the enolate is essential. In support of this postulate alkylation of **270** with 2 molequiv. of racemic 1-phenethyl bromide (entry d) or 3-bromocyclohexene (entry e) proceeded with a clean kinetic resolution of the halide to form (2R)-esters **271** containing a second, diastereomerically pure center at C(3). The free aminoester **272d** was obtained by transamination of **271d** with hydroxylamine acetate.

4.2. Conjugate addition of an organocopper reagent to an enoate

An intriguingly simple, but isolated example of an asymmetric 1,4-addition utilizes the auxiliary 273, readily available from camphor and 1-naphthylmagnesium bromide⁷⁷ (Scheme 72).

Treatment of crotonate 274 with Lin-Bu₂Cu (-78° , Et₂O, 10-30 min) afforded ester 275 in 74% yield and with 95% d.e. Reductive cleavage of 275 regenerated 273 and furnished (S)-276. The unique role of the naphthalene substituent (vs CH₃ or Ph substituents) in increasing the rate and face selectivity of the addition 274 \rightarrow 275 remains to be clarified.

5. REAGENTS AND CATALYSTS

5.1. General

In 1946–1951 asymmetric carbonyl reductions with isobornyl or isobornyloxy magnesium chlorides have afforded chiral alcohols in up to 72% or 36% e.e., respectively.⁷⁸ Even more impressive advances in the development and application of chiral reagents and catalysts have been accomplished during the last years.⁷⁹ However their application is still relatively restricted to specific substrates and reactions. Despite the fundamental practical importance progress is presently slowed down by the difficulties in rationalizing the observed enantioselectivities.

Recent examples of camphor-derived reagents and catalysts are presented as follows.

Entry	R	x	Yield (%) of 271	d.e. (%) C(2) of 271
 a	PhCH ₂	Br	89	> 98
b	allvl	Br	85	76
c ·	methallyl	Cl	79	76
đ	1-phenethyl	Br	60	80
c	3-cvclohexenvl	Br	67	89

Table 25. Asymmetric	alkylation of a g	glycinate imine 269	$\rightarrow 271$
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Table 26. Asymmetric α -hydroxylations of esters and amides 284 \rightarrow 287

Entry	R	R²	x	Cosolvent	Temp. (°)	Yield (%) of 287	e.e. (%) of 287
a	Ph	н	OtBu		-90	84	71
b	PhCH ₂	н	OMe	HMPA	-90	63	85.5
c	Ph	Me	$N(CH_2)_4$		-78	60	77

5.2. Reagents

5.2.1. Deprotonation of cis-2,6-dimethylcyclohexanone. Enantioselective deprotonation of the prochiral ketone 277 by means of the chiral camphor-derived lithium amides 278 or 281 in THF led to the chiral lithium enolates 279, R = Li (65% e.e.) and 282, R = Li (74% e.e.), respectively⁸⁰ (Scheme 73).

Successive enolate trapping with allyl bromide furnished ketones 280 or 283 ($E = CH_2CH==CH_2$ in *ca* 65% overall yield). Alternatively, successive treatment of the chiral enolates with ClSiMe₃ and NBS or MCPBA afforded chiral ketones 280, 283, E = Br or OH.

5.2.2. α -Hydroxylation of enolates. Prochiral lithium enolates 285, derived from esters or N-pyrrolidine amides 284 have been recently oxidized with the camphorsulfonyl oxaziridine 286⁸¹ (Scheme 74).

The reagent, prepared in three steps from camphor-10-sulfonyl chloride, gave α -hydroxycarbonyl products **287** in up to 85.5% enantiomeric excess.

5.3. Catalysts

5.3.1. Metal complexes of 3-(perfluoro-acyl) camphor. Coordination compounds of 3-trifluoroacetyl or 3-heptafluropropionyl camphor with europium, praseodymium and ytterbium have been introduced 15 years ago as chiral shift reagents for the NMR analyses of enantiomer mixtures.⁸² Only a few years later complexes, particularly nickel(H)-bis[3-heptafluoropropionyl camphorate] were shown to be of use as enantiospecific stationary phases for the separation of oxygen- and nitrogen-containing enantiomers by complexation gas chromatography.⁸²

More recently it was found that $Eu(hfc)_3$ (289, 0.5-5 mol.%) catalyzes herero-Diels-Alder reactions of silyloxydienes to arylaldehydes⁸³ (Scheme 75).

Entry	Series	R	EuL ₃	C(2)	e.e. (%) C(2)
1	a	t-Bu	289	R	42
2	b	(3R)-menthyl	289	R	86
3	с	(3S)-menthyl	289	R	18
4	d	(3R)-menthyl	Eu(fod) ₃	S	10

 Table 27. Europium-complex-catalysed Diels-Alder reactions of dienes 288

 with benzaldehyde to give adducts 290

Table 28. Cobalt-catalysed asymmetric cyclopropanations

Entry	R	Yield (%) 299+300	e.e. (%) 299	c.c. (%) 300
a	H	92	67	75
Ъ	Ph	95	70	a
c	COOMe	92	71	37

a299b = 300b.

Dienes 288 reacted smoothly with benzaldehyde at room temperature in a highly *endo*-selective manner to give exclusively *cis*-substituted dihydropyrans 290 which on acid-promoted elimination furnished dihydropyrones 291 in good overall yield. Thus (R)-291 was obtained from the prochiral diene 288a in only moderate e.e. (42%) but in 86% e.e. from the chiral menthyloxy-substituted diene 288b. Interestingly, the interactivity of diene auxiliary group and catalyst is optimal (entry 2) when the individual π -facial influences (*cf.* entries 1, 4) are of opposite sense.

The copper complex of 3-trifluoroacetyl camphor (294) can also serve as a catalyst for asymmetric cyclopropanations, e.g. for the transformation $292 + 293 \rightarrow 295$ proceeding at $+80^{\circ}$ with 92% facediscrimination⁸⁴ (Scheme 76).

5.3.2. Cobalt-catalyzed cyclopropanation. Analogous carbenoid-type reactions between conjugated terminal olefins such as 296 and diazoester 297 proceed readily at 0° in the presence of 3 mol.% of bis[(-)-camphorquinone- α -dioximato] cobalt (298) to give mixtures of *cis* and *trans* substituted cyclopropane carboxylates 299 and 300 in good overall yield with up to 75% induction⁸⁵ (Scheme 77).



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6. CONCLUSION

Chiral templates containing the bornane skeleton have contributed essentially to the current, breathtaking progress in asymmetric synthesis. Covalently bound but recoverable camphor-derived auxiliaries deserve particular attention. They confer a host of valuable properties to the substrate facilitating handling, analysis and purification (crystallinity) of intermediates and products. Their topological bias usually overrides that of pre-existing centers simplifying stereorational planning in synthesis.

Thus, a large number of reactions yield chiral building blocks in greater than 90% enantiomeric excess. Numerous applications to the syntheses of natural products testify to the practical utility of this class of auxiliaries. Increasing commercial availability of key reagents may foster their broad exploitation.

The future will certainly provide more insight into the transition state topologies, nevertheless, the depicted hypothetical rationalizations have proved to be of predictive value.

In summary, the evidence presented leaves no doubt that camphor derivatives are a valuable asset for the organic chemist interested in reliable and versatile preparations of enantiomerically pure compounds.

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